



## FTR 601-PG

### Product Data

FTR 601-PG (Pump Grade) Fleece-Back and Insulation Adhesive is a dual component low-rise polyurethane foam adhesive that is VOC free, contains no solvents, and sets in minutes.

#### DESCRIPTION

FTR 601-PG is a dual use adhesive for fleece-back membranes in spatter applied applications and a variety of insulation and other substrates in traditional bead-applied installations. Initially designed for use as a bead-applied insulation adhesive for bonding approved roof insulations and coverboards to a building's structural roof deck, base sheets, other insulation boards, and smooth built-up roof surfaces - this dual-use adhesive can act as a full system adhesive when spatter applied to adhere any FiberTite Fleece-Back membrane.

FTR 601-PG - regardless if used in spatter or bead-applied - will expand and rise to fill minor surface irregularities. FTR 601-PG comes in 5 gallon "bag-in- box" and 15 gallon sets. For large insulation bead-applied projects - 50 gallon drums are available as well.

#### INSTALLATION/APPLICATION

Please refer to FiberTite.com for the full application instructions for FTR 601-PG and FiberTite roof system products. Please coordinate with the FiberTite Technical Team for any roof design questions prior to design and installation.

#### APPROVED MEMBRANES\*

All FiberTite Fleece-Back Membranes

\*SPATTER APPLICATION ONLY

#### APPROVED SUBSTRATES

- FTR-Value Insulation
- Approved Polyisocyanurate Insulation
- Approved extruded polystyrene Insulation (XPS)
- Approved expanded polystyrene Insulation (EPS)
- Gypsum Cover Boards
- Cement Boards
- Modified Bitumen Membranes
- Gypsum
- Structural Concrete
- Lightweight Insulating Cellular Concrete
- Smooth BUR

#### PHYSICAL PROPERTIES

Color	Range of Off-White to Amber
Physical State	Viscous Liquid / Catalyzed to Cellular Foam
Solid Weight	NA / High Solid Content
Application	2-component containers, Part 1 and Part 2, mixed through a low pressure pump cart, should yield approximately:
Bead Applied @ 1/2"-3/4" (12.7-19.1mm) wide beads in a maximum 12" (30.5cm) o.c. ribbon pattern	5gal - 2,500 - 3,000 ft <sup>2</sup> /set (232.6-278.7 m <sup>2</sup> /set) 15gal- 7,500-9,000 ft <sup>2</sup> /set (696.8-836.1 m <sup>2</sup> /set) 50gal - 25,000-30,000 ft <sup>2</sup> /set (2322.6-2787.1 m <sup>2</sup> /set)
Spatter	5gal - 1,500 ft <sup>2</sup> /set (139.4 m <sup>2</sup> /set) 15gal - 4,500 ft <sup>2</sup> /set (418.1 m <sup>2</sup> /set)
Open/Cure Time	3-5 minutes
Shelf Life	18 months un-opened containers
Working Temperature Range	35°F (1.7°C) and rising
Storage	70°F + (21°C+) for a minimum of 48 hours prior to use and remain in a warm storage area until ready for use on the rooftop

#### ACCEPTABLE EQUIPMENT - SPATTER AND BEAD-APPLIED:

- Patented Millennium Cyclone 1 Low Pressure Pump Cart
- Patented Millennium Cyclone 5/15 Low Pressure Pump Cart (Spatter and Bead Applied)
- Graco E-10 Reactor
- Graco Predator
- Adhesives Systems Technology GMP-075
- Adhesives Systems Technology PCH GMP-500

#### For Cold Weather Applications:

- Heater wraps for the spray gun and hoses
- Heater wraps (blanket) for the adhesive components



For more information on FiberTite Systems and accessories please call: Seaman Corporation (800) 927-8578 International (330) 262-1111 [www.FiberTite.com](http://www.FiberTite.com)

FiberTite® is a registered trademark of Seaman Corporation.



Subject to the conditions of Approval for a roof covering when installed as described in the current edition of the Approval Guide.



As to an external fire exposure only. See UL directory of products certified for Canada and UL roofing materials and systems directory 34KL, 48P0, 97P9.



These specifications are current as of the date of printing. Revisions or additions may be issued periodically. For a listing, presentation, and download of the most recent data, visit:

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