

## NOTE:

SPECIAL CARE SHALL BE TAKEN WHEN FASTENING PLATES INTO THE STRUCTURAL DECK. OVER-DRIVING THE FASTENER WILL RESULT IN BUCKLING OR "CUPPING" OF THE PLATE AND WILL RESULT IN AN UNEVEN OR INADEQUATE BOND TO THE MEMBRANE. UNDER-DRIVING THE FASTENER WILL RESULT IN A LOOSE PLATE WITH INSUFFICIENT CLAMPING FORCE AND PROTRUDING FASTENER HEAD THAT MAY CAUSE DAMAGE TO THE MEMBRANE DURING WELDING OR NORMAL ROOF TRAFFIC.

<b>Hiberite</b> <i>S</i> Seaman Corporation	GENERAL REFERENCE: "FTR GS 01/21"	FTR INDUCTION WELD PLATE & FTR FASTENER PROPER INSTALLATION		
	APPLICABLE SYSTEMS: "FTR IW 01/21"	REVISES DETAIL	issue date 07-17-15	DRAWING NUMBER